



Dart Aerospace Ltd.
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Canada

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D3512-041
Job Sheet 193591



SAP 19/04/10
U/R

Part No: D3512-041

Job Qty: 16 pcs

Part Name: Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/17/19

Job Tracking No:

Due Date: 4/30/19

Created By: Linda Lacelle

Type: SOLD

Description:

Note: URF18-745 DWG D3512 REV.D IPP REV:A 13.07.19 NEW ISSUE DD VERF:JLM IPP REV:B 13.12.11
ECN13-619/ REV.D DWG DD VERF:JLM IPP REV:C 18.03.12 DWG REV:E12 DD VERF:JFS IPP REV:D
18.10.12 BACK TO REV.D DD VERF:RG

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Large Fab - Welded Assy-1	16 pcs	4/30/19		0.00	2.67	Large Fab - 1		<i>Q</i>
							Large Fab - 10		
							Large Fab - 2		
							Large Fab - 3		
							Large Fab - 4		
							Large Fab - 5		
							Large Fab - 6		
							Large Fab - 7		
							Large Fab - 8		
	Large Fab - 9						Large Fab - 9		<i>MS</i>
							Large Fab - 1 - B4B		
							Large Fab - 10 - B4B		
							Large Fab - 2 - B4B		
							Large Fab - 3 - B4B		
							Large Fab - 4 - B4B		
							Large Fab - 5 - B4B		
							Large Fab - 6 - B4B		
							Large Fab - 7 - B4B		
	Large Fab - 8 - B4B						Large Fab - 8 - B4B		<i>Q</i>
							Large Fab - 9 - B4B		
							QC 9 - 10		
							QC 9 - 18		
							QC 9 - 24		
							QC 9 - 43		
							QC 9 - 50		
							QC 9 - 9		
140	QC 5	16 pcs	4/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		



Container No: S177240



Part: D3512-041

Job No: 193591

Serial No/Batch: S177240

Revision: D

Inspector:

Exp Date:

Instructions: Various STC's

Date: 05/01/19

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CANADA
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					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	LR
					QC 5 - 30	
					QC 5 - 40	
142	Spray Paint - 2 - B4B	16 pcs	4/30/19	0.00 1.60	Spray Paint - 1 - B4B	• AS 19-5-9
					Spray Paint - 2 - B4B	
					Spray Paint - 3 - B4B	
					Spray Paint - 4 - B4B	
144	QC 5	16 pcs	4/30/19	0.00 0.00	QC 5 - 10	
					QC 5 - 12	
					QC 5 - 17	
					QC 5 - 18	
					QC 5 - 19	
					QC 5 - 22	
					QC 5 - 24	
					QC 5 - 3	
					QC 5 - 43	
					QC 5 - 49	
					QC 5 - 51	
					QC 5 - 58	
					QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
150	Packaging 3-1 - Stock - B4B	16 pcs	4/30/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS MAY 10 2019 40 9-89
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	

				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	Pc MAY 09 2019 576/0
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
160	QC 21 - SA	16 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21
					QC 21 - SA - 70
					QC 21 - SA - 53

Part Op 110 - Weld per dwg A/R Hardcoat S.S. Batch: 2059B HARDCOAT BATCH 5/58901

Descriptions: 120 - Weld per dwg A/R S.S. rod Batch: _____

130 - QC9- Inspect visual per QSI004- Fusion Welds

140 - QC5- Inspect part completeness to step on W/O

142 - Assemble as per dwg - Coat wearplate with rockguard as per Dwg and note #10 Batch: 5156450

144 - QC5- Inspect part completeness to step on W/O

150 - Identify as per dwg & Stock Location: _____

160 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3512-1	Wearplate	16 pcs (1 ea)	110-Large Fab - Welded Assy-1	5175611
D3512-3	Spacer	16 pcs (1 ea)	110-Large Fab - Welded Assy-1	5175301

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Large Fab - Welded Assy-1	D3512-1	16	0	0
	D3512-3	16	16	0

Part Specifications

Specifications could not be found.

Steven Drouin

From: Chris Provencal
Sent: Wednesday, April 17, 2019 2:13 PM
To: Steven Drouin
Subject: D3512-1/-3 wearplate deviation

Steve,

For D3512-1/-3 wearplates, it is acceptable to deviate future wearplates per the deviations of S/N 191932 / 191612

Sincerely,

Chris Provencal, P.Eng
Senior Engineer

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